

1982 Tondabayashi factory was constructed.



2012 Kawachinagano factory was constructed.



2015 Vietnam factory was founded.



Logo Logo renewal



Year	Events	Product
1991	High function & quality tool "Fine Tool Series" started to be commercial produced .	<ul style="list-style-type: none"> Shear Wrenches M-series (91) Fine Tool Series (91) Pre-tightening Wrenches "TATEKATAICHIBAN" (92)
1992	Pre-tightening Wrench "TATEKATAICHIBAN" started to be commercial produced.	<ul style="list-style-type: none"> Multipliers N-series (93)
1993	Development Center was established.	
1994	Electric Torque Control Wrench started to be commercial produced.	<ul style="list-style-type: none"> Shear Runners SR (94) FACOM G-pliers, microcircuit isolation (95) Electric Turn Of The Nut Tightening Wrenches (96)
1995	Started sales collaboration with FACOM.	
1998	Acquiring ISO9001 quality management system certification. Minoru Harada was inaugurated as President.	<ul style="list-style-type: none"> Nut Runner STC (98) Socket Holder (both for impact sockets) (01) Battery Impact Wrenches IWB15 (01)
2001	Acquiring ISO14001 environmental management system certification. TONE "Techno Car I"for PR and technical support was introduced.	
2002	TONE original patent Torque Wrench started to be commercial produced. Equipment products acquired CE certification.	<ul style="list-style-type: none"> Preset Torque Wrenches (02) Shear Wrenches (acquired CE certification) (02) Stainless Tool Sets (03)
2003	The industry's first Stainless Tool Set started to be commercial produced.	<ul style="list-style-type: none"> Electric Tire Wrenches (04) Digitorqon (05)
2004	TONE original Electric Tire Wrench was inspected by the MLIT.	
2005	Electric tool acquired CB certification according to IEC standard.	<ul style="list-style-type: none"> New Nut Runner G-series (07) SHIYARENCHI GH (06) Digitorqon for Tire Wrenches (06)
2006	Shear Wrench GH-series won the Good Design Award 2006 Unmanned line of socket was introduced.	<ul style="list-style-type: none"> Impact sockets NV-series (09) Shear Wrenches GM (09) Electric power Digitorqon (09)
2007	High function wrench with double insulation, operation indication, digital torque attachment was introduced.	
2008	Received "2008 Academic Achievement Award" Head Office and factory acquired new JIS certification.	<ul style="list-style-type: none"> Ratchet Handles New371 (10) Electric torque Wrenches (NC torqon) (10)
2009	Model change of standard shear wrench was made. Kenshi Sato was inaugurated as President.	
2010	Exhibition and training room was established at Head Office. Electric Torque Wrench and Special Washer started to be commercial produced.	<ul style="list-style-type: none"> Corner Shear Wrenches (11) Tool Cabins (12) Wrench DS (12) Combination spanner CS (12)
2011	Automatic calibration machine for torque wrench was completed.	<ul style="list-style-type: none"> Ratchet Digitorqon (12) TATEGATAICHIBAN (Pre-tightening Wrench) (13) Shear Runner GSR-A (13)
2012	Kawachinagano factory was constructed in Kawachinagano-City. Automatic warehouse system was introduced and interactive showroom was established. Kawachinagano factory acquired new JIS certification. Head Office was moved to Naniwa-ku, Osaka-City.	<ul style="list-style-type: none"> Corner TATEGATAICHIBAN (Pre-tightening Wrenches) (14) Next Generation Tool Series (14) Battery Nut Runner CST20 (14)
2013	The 75th anniversary of founding and the 50th anniversary of listing of stock. Maeda Metal Industries, Ltd. was renamed TONE CO.,LTD.	
2014	Kitakanto Branch was established. "Next Generation Tool Series" won the Good Design Award 2014 Shozo Matsumura was inaugurated as President.	<ul style="list-style-type: none"> Super Multiplier (15) Torque Wrench Testing Machine (16) Interchangeable Head Torque Wrench (16)
2015	TONE VIETNAM CO.,LTD. started operation.	<ul style="list-style-type: none"> Pokayoke Torque Wrench (Digital reading, Radio frequency) Transmitter/Receiver for Pokayoke Torque Wrench
2016	Showroom was expanded.	
2017	Nagoya Branch was moved to Chikusa-ku, Nagoya City.	<ul style="list-style-type: none"> Heavy Roller Cabinet Hexagon Screwdriver Set
2018	The 80th anniversary of founding. Osaka Branch was moved to Higashi-osaka City.	